

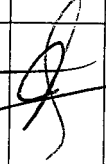
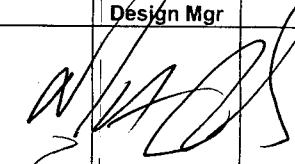
10

DART AEROSPACE LTD		Work Order:	18903
Description: Bearpaw Kit (19" x 24") Custom w/o To modify D2645 into D2432 F		Part Number:	K10008
Dwg: D2432 Rev. F3		Qty:	12
Page 1 of 1			

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler Note: (1) K10008 Kit consists of Qty (2) D2432F Dwg not required	HJ	03.03.06	12
2	DC	Photocopy bluefile: K10008 D206-559 D350-578 + DSI 9255 D315-670 D427-659 D427-659 and create labels per PPP K10008 CHG006 DSI 9255. (Bag Bluefiles separately) For KJ	AN	03-03-07	12
3	GA-MV	Cut blank: 20.00" x 24.00" x 1.00" thick. Modify D2645 Cut 2 blanks per K10008 Kit into D2432F Material: Black UHMW 1" (MUHMWB10) D2645 Batch: B6275 B6757 D2432 B6757 *1	EC	03.03.10	12
4	MV	Inspect material for defects or damage prior to machining	EC	03.03.10	12
5	MV	Machine as per Folio D2432 and Dwg D2432 Program Name MPP2271	EC	03.03.10	12
6	QC2	Inspect parts as they come of the CNC machine	EC	03.03.10	12
7	MV	Deburr	EC	03.03.10	12
8	QC8 & 5	Second inspection	SP	03/03/11	12
9	KP	Pick: Packing Kit Qty Part Number Description Batch 6 D2182B050 Rubber Cushion 1218480 12 D2274 Radius Block B18790 2 D2432F 24" Bearpaw 218953 / 012838 6 D2438 Clamp B18027 / B18591 12 D2529 Washer B18539 6 D2732-050 Rubber Cushion M4440 / B18500 12 AN4-15A 12A Bolt M12267 / M12740 12 AN4-17A 14A Bolt M12574 24 AN960JD416 Washer M12620 12 MS21042L4 Nut (or -4) M11151 1 Paperwork package from Step 2	CB CB CB CB CB CB CB CB	03.03.12 03.03.11 03.03.19 03.03.11 03.03.12 03.03.11 03.03.11	12 12 12 12 12 12 12
10	QC4	Inspect Kit for 100% Completeness on the W/O	U	03-03-13	12
11	PK	Identify and pack for shipping as per PPP K10008 Add to D2729-3 "NOT FOR USE AS PART OF D427-659-013" REV. E	SB	03-03-18	12
12	AC	Cost / part 263.53 * Price (10008) 263.53	AN	03-03-19	12
13	DC	Close W/O 261.75 Inspect Level 21	AN	03-03-19	-

Rev	Date	Change	Revised By	Approved
F	02.05.22	Chg 005 (MPP 2245)	NG	
G	02.07.11	Replace D2639 (D2981-0200-1600) with D2732-050	KJ	
H	02.08.15	Added D427-659 to Step 2	KJ	
I	03.02.21	Reformat; Incorporated D2432F	KJ/RF	

BB 03-03-19 RB

Work Order:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector	
03/02/06	AC	RETURN 23 X D2342F BIRNERS Plus COST OF W/O QTY 1 D342F FROM INVENTORY TO THIS W/O. Talk To JB						

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial					

PAR#: _____ Fault Category: _____ DQA: _____ Date: _____

NOTE: Date & initial all entries
H:\Admin-QA\ISO\forms\w\oncb.doc

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Mar 07, 2003
11:51 am

Work Order No : 0018903

Project Name : *K10008

Project For :

Work Order Type : Main

Main WO Number :

House Part Number : *K10008

Description : Bearpaw kit 19" x 24"

Manufactured : Yes

Amount Req'd : 12

Amount Done : 0

Start Date : 03-05-03

Est Finish Date :

Act Finish Date :

Drawings Req'd : No

Ok for Approval :

Approval Rec'd :

Department Code:

Burden Flags : NNNNNNN

WO Status : Open

Invoice State : Not Invoiced

Invoice Date :

Invoice Number :

Invoice Amount : 0.00

Order Entry No :

OE Value : 0.00

Est Margin : 0.000%

Actual Margin : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Testing Hours :	0.00	0.00	0.00		
Testing Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
SubContract Hours :	0.00	0.00	0.00		
SubContract :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

Labour Hrs/Amount Done :	Estimated	Actual
Profits/(Loss) :	0.00	0.00
	0.00	0.00

Dart Aerospace, Ltd

1270 Aberdeen Street

Hawksbury, Ontario

K6A 1K7

Tel: (613) 632-3336 Fax: (613) 632-4443

Supplier Code: _____ Sheet ____ of ____

INSPECTION CHECKLIST

PART NO.: D2432 (K10008)

PHY. CHANGE:

DESCRIPTION: Bearpaw

DRAWING CHANGE: *Rev. F*

MANUFACTURING DATE: 03-03-10

UNICORP E.O.'S: _____

BATCH NO.: 18903

SERIAL NO.: _____

PURCHASE ORDER NO.: —

QUANTITY ACCT. 1 REJ.

DATA SHEET NO.: —

☒ FIRST ARTICLE ☐ PERIODIC CONFORMITY ☐ FINAL INSPECTION

[illegible]

H:\admin-qaliso\forms\first article inspectionA

Rev. 8

Mesured by: 

Audited by: 

Approved by: Reed 03-03-10



Dart Aerospace Ltd

1270 Aberdeen Street
Hawkesbury, ON, K6A 1K7
CANADA
TEL.: 1 613 632 3336 FAX: 1 613 632 4443

K10008 BEARPAW KIT CHG DSI 9255

INCLUDES PARTS FOR:

D206-559-013

D350-578-011

D315-670-011

D427-659-011

"NOT FOR USE AS PART OF D427-659-013"

B/N: B18903

03.03.18

THIS W/O ONLY.